



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0010.004

DVS ZERT hereby certifies that the company

**pro-beam GmbH & Co. KGaA**  
**Lindenallee 22**  
**39288 Burg**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 09.10.2019 until 02.03.2020

Düsseldorf, 09.10.2019  
Place and date of issue

Dipl.-Ing. Wendler  
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
141	1.2 23	t = 1 - 3 mm t = 1.5 mm	EB-correction, WPQR TIG BW
51	- 1.2, 1.3, 23, 3.1, 5, 6, 8	t = 3 - 100 mm D = 15 - 1000 mm t = 2 - 100 mm D >= 15 mm	50MnSi4 -

### Area of Application:

- New construction of assemblies and components for rail vehicles.
- except purchasing of welded parts
- except design

### Responsible Welding Coordinator(s):

D ■■■ F ■■■ (IWE)

### Deputy with equal rights:

S ■■■ M ■■■ (IWE)

### Representative:

L ■■■ B ■■■ (IWT)  
F ■■■ H ■■■ (IWE)

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 exist for Mr F ■■■ H ■■■ (IWE).

### registration ON EN15085:

DVSZERT/15085/CL1/010/0A3/17

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.